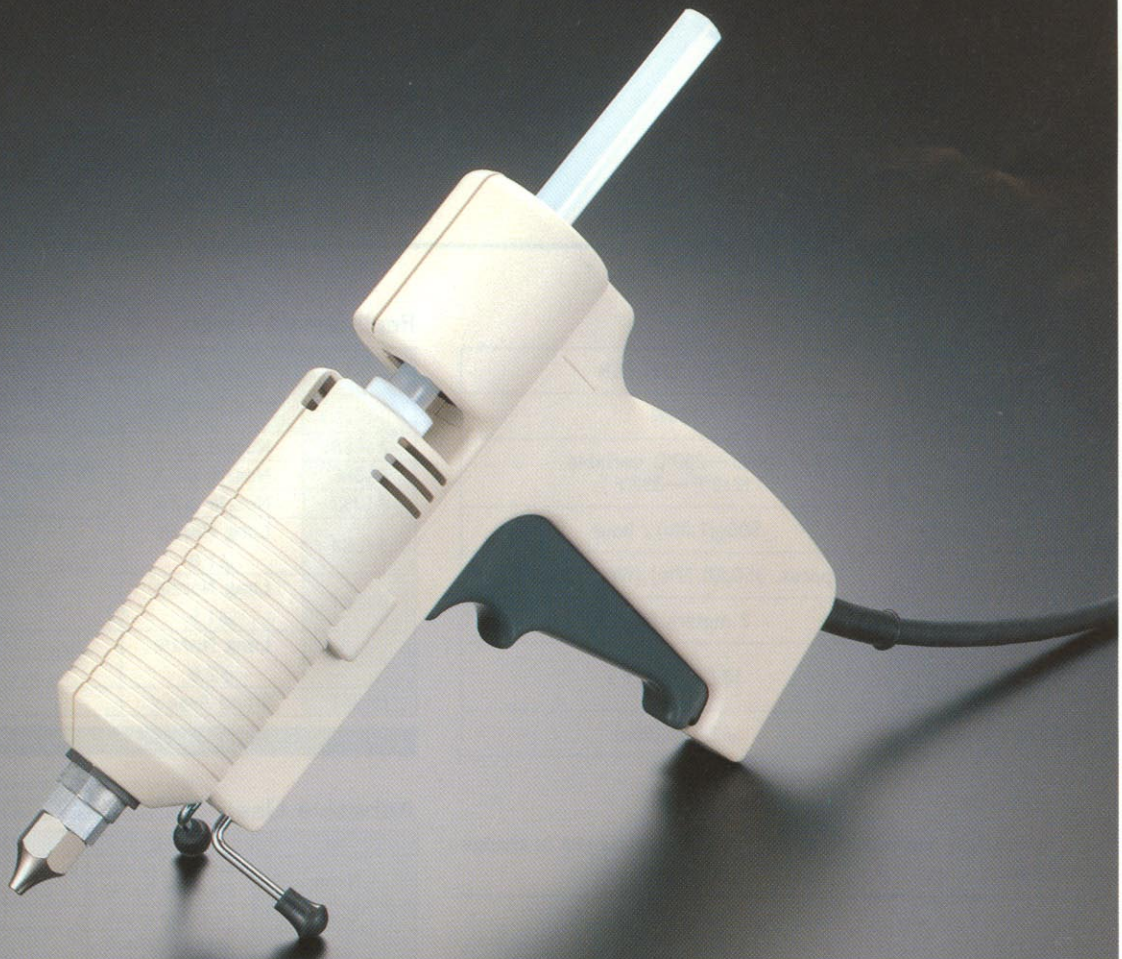




HAKKO MELTER

NEW No.804

***Glue Gun With Temperature Control Function
Can be Used For Electronic Components, Too!***



HAKKO CORPORATION

Features

The Hakko Melter is a handy glue gun that is easy to operate—simply insert a stick of adhesive, wait a moment for the heat to melt it and pull the trigger to discharge the adhesive. The Melter glues things fast and firmly. Its temperature control function allows the use of a variety of different adhesives, so you can use the Melter to glue many different materials including electronic components, paper and wood.

Can Be Used For Electronic Components

■ Temperature control function enables use of polyamide adhesives

The Melter's highly accurate temperature adjustment function enables it to use a variety of adhesives. As the Melter can maintain the adhesive at a suitable viscosity, it can use the polyamide adhesives that are ideal for use with electronic components.

Major Applications

■ When using polyamide adhesives

- Reinforce and insulate soldered parts
- Fasten capacitors, resistors, etc.
- Fasten jumper wires
- Perform insulation potting for terminals
- Fasten the ends of coils
- Fasten deflecting yokes and variable coils

Easy To Use

■ Superior thermal recovery makes the unit tough enough to handle several operations in succession.

The heater uses the hot-wire series-wound method, so it warms up in no time at all. With this method, there is little temperature drop when a load is applied, and the unit can be used for several operations in succession.

■ Compact & Easy to Handle

The Melter is light and easy to grip. It uses a special trigger that ensures that you won't get tired even after using it for long periods of time.

Safe

■ Anti-overheat mechanism

The unit has a built-in thermal fuse near the heater, preventing the temperature from rising too high.

■ Sturdy body

The Melter body is made of special plastic that is resistant to dropping or other shocks.

■ Safe & non-polluting

Hakko Melter stick contain no organic solvents of any sort, making them safe and non-polluting.

Specifications

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Name	HAKKO MELTER
Power Consumption	100W
Melting Temperature	100°C—200°C variable (212°F—392°F)
Discharge Capacity	900g(2.0lb) / hour
Weight	Approx. 350g(0.77lb) (Without cord)
Length of Cord	2 meters (6.6ft)
Temperature At Which Fuse Is Activated	187°C (368°F)
Standard Nozzle	φ2.0 (0.08in)

The specifications and exterior written here may be subject to change without notice.

สอบถามรายละเอียดเพิ่มเติมได้ที่

บริษัท สหรุ่งโรจน์ (ประเทศไทย) จำกัด

1034 ถนนเจริญนคร แขวงบางลำภูกลาง เขตคลองสาน กรุงเทพฯ 10600
โทร. (02) 438-7783 (อัตโนมัติ) แฟกซ์. (02) 438-4166, 862-6740
http://www.srt.co.th E-mail. srt@srt.co.th

แผนกต่างจังหวัด และ พก. กรุณาติดต่อสาขาวัตถุดิบ

โทร. (02) 225-7076 แฟกซ์. (02) 225-2979

สาขาวัตถุดิบ 67,69,71,73 ถนนจักรวรรดิ แขวง/เขตสัมพันธวงศ์ กรุงเทพฯ 10100

โทร. (02) 225-7070 (อัตโนมัติ), 622-7311-5

แฟกซ์. (02) 225-2979, 222-0052

Replacement Parts

No.	Name / Specifications	Diagram	Specifications	
			φA	φB
A1088	Nozzle φ1.0		1.0	2.5
A1086	Nozzle φ1.5		1.5	3.0
A1083	Nozzle φ2.0		2.0	4.0
A1089	Long Nozzle φ1.0		1.0	2.5
A1087	Long Nozzle φ1.5		1.5	3.0
A1084	Long Nozzle φ2.0		2.0	4.0
B1347	Stand Asse'y			

* Nozzle unit of measurement: mm

Adhesive Used

This model has been designed for stick adhesives (those hardened into the shape of a stick) only. Be sure to use adhesives recommended by Hakko (No.810: UL94V-0 Recognized)

No.	810	811	812
Name	HAKKO MELTER STICK (Polyamide) Qty. 1kg	HAKKO MELTER STICK (EVA) Qty. 1kg	HAKKO MELTER STICK (EVA) SET OF 14
Color	Yellowish-Brown	Milky-White	
Size	φ 11.5 × 220mm (φ 0.45" × 8.6")	φ 11.5 × 220mm (φ 0.45" × 8.6")	
Viscosity	2,300 cps.	5,800 cps.	
Application Period	10 seconds	40 seconds	
Temperature at Which Adhesive is Heat-Resistant	100°C (212°F)	55°C (131°F)	
Suitability			
P. W. B.	◎		
Wood	◎		◎
Paper	◎		◎
Metal	○	○	○
Plastic	○		○
Packaging	In aluminum foil bag	In polyethylene bag	In blister Pack

* Adhesives marked with ◎ are more suited for that material than other mark